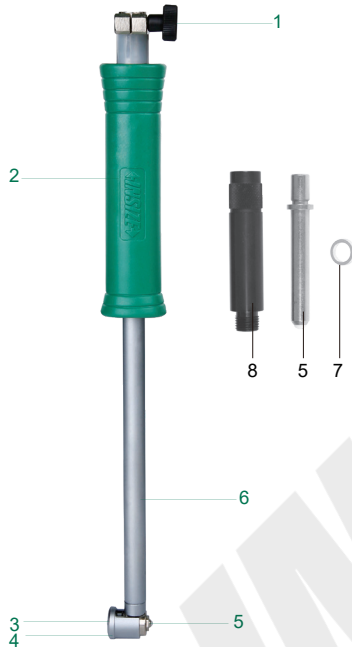
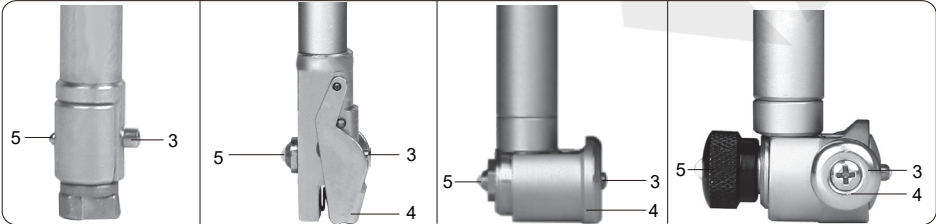


Code	Range
2284-10	6-10mm
2284-18	10-18.5mm
2283-35	18-35mm
2283-60	35-60mm
2283-100	50-100mm
2283-160	50-160mm
2283-161	100-160mm
2283-250	160-250mm
2283-450	250-450mm



- 1-Locking screw
- 2-Handle
- 3-Contact point
- 4-Protect bridge
- 5-Anvil
- 6-Main pole
- 7-Washer
- 8-Extension rod

Contact points

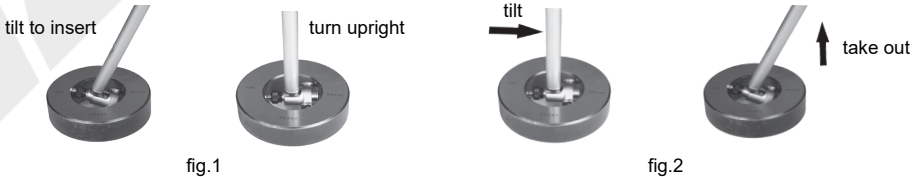


1. Method of application:

According to the size of the measured parts and accuracy requirements to choose the appropriate indicator and measuring head.

Before use, please use the calibration ring gauge to zero, in the axial surface of the ring gauge to find the turning point, and then in the radial surface of the ring gauge to find the turning point, to determine the "reading" of the indicator table. Measure the inside diameter gauge as perpendicular to the workpiece as possible.

Caution: The contact point should be protected from being pressed improperly, please follow figure 1 and 2 about how to insert and take out bore gage. Let the bore gage tilt to insert into the workpiece or setting ring(fig.1), the protect bridge contact with the inwall first and then turn the bore gage upright slowly(let the anvil contact with the inwall firstly, then let the contact point contact with the inwall). Let the bore gage tilt to take out of the workpiece or setting ring(fig.2), do not press the contact point.



- 2. Optional accessories: dial indicator, setting ring(6312), bore gauge setter
- 3. Working temperature is 0-40°C, relative humidity should not exceed 80%.